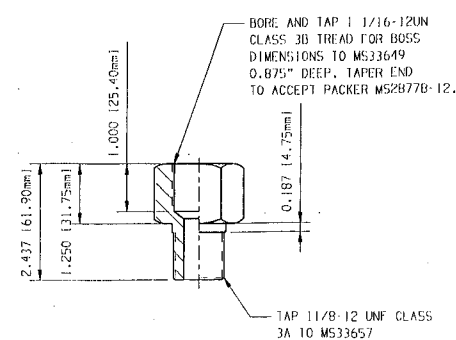
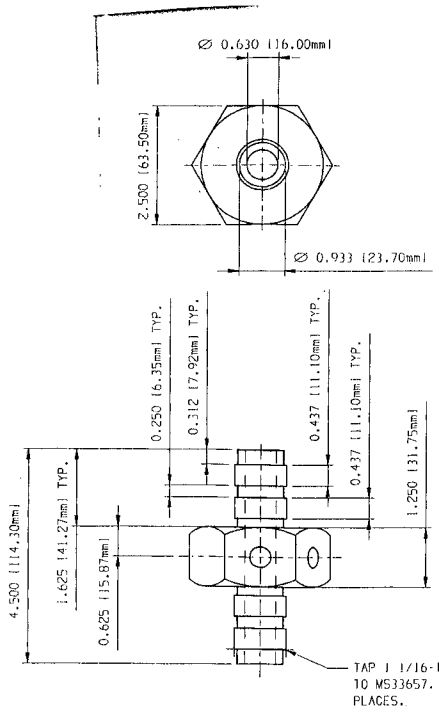
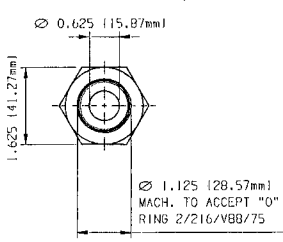


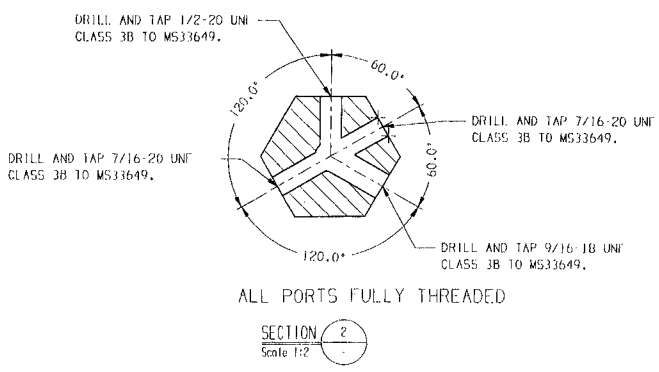
REVISION TABLE			
REV	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-02-03	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-02-03	.	DWG. CHANGES
C	BHA/DRA/358-02-03	19/06/92	BHP EO 1007
D	BHA/DRA/358-02-03	.	BHP EO 1013
E	BHA/DRA/358-02-03	17/06/96	CONSOLIDATION
F	BHA/DRA/358-02-03	15/04/98	ECR 33



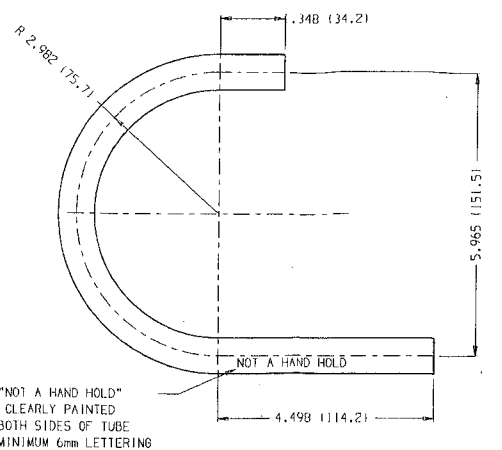
DETAIL OF PART No. 358-037-001 (45)



DETAIL OF PART No. 358-036-001 (44)

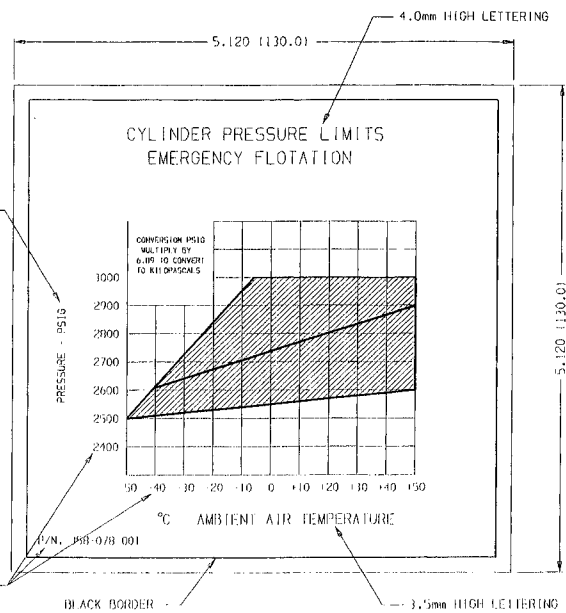
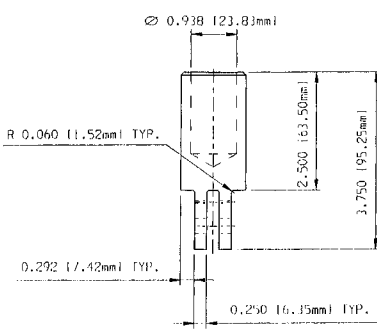


DETAIL OF PART No. 458-012-001 (20)



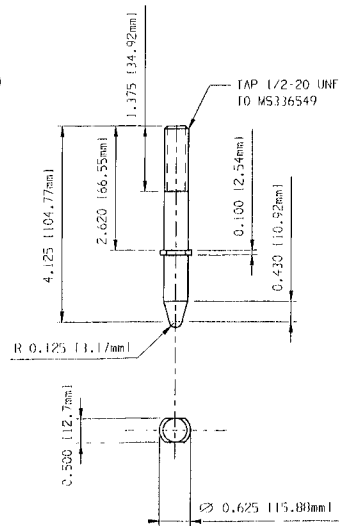
DETAIL OF PART No. 469-023-001A (31)

DETERMINE EXACT DIMENSIONS ON ASSEMBLY WITH BOTTLE RACK. REFER TO HELITECH PROCESS SPECIFICATION PS03 FOR MANUFACTURE AND TEST DETAILS.



DETAIL OF PART No. 358-078-001 (215)

SCALE 1:1  
SELF ADHESIVE STICKER TO HAVE WHITE BACKGROUND WITH BLACK WRITING. CROSSHATCHED AREA TO BE GREEN.



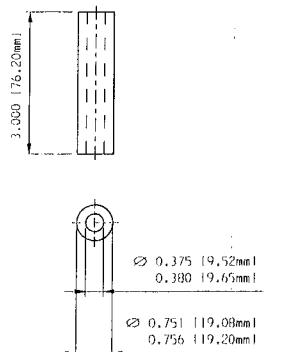
DETAIL OF PART No. 358-024-001 (32)

SEE NOTE 3.

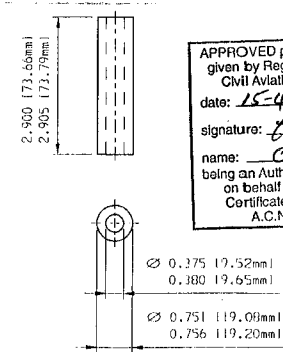
NOTES:

1. COMMERCIAL MATERIALS MUST BE SUPPLIED UNDER COVER OF N.A.T.A. CERTIFICATE FOR CHEMICAL PROPERTIES AND HARDNESS TO AS1866-1986.
2. VISUALLY CHECK FOR CORROSION PITTING, STRAIGHTNESS AND FREEDOM FROM KINKS, DENTS AND HEAVY SCRATCHING.
3. ELECTROLESS NICKEL PLATE TO MIL-C-26074 ITEMS 32 AND 33.

DETAIL OF PART No. 358-015-001 (23)



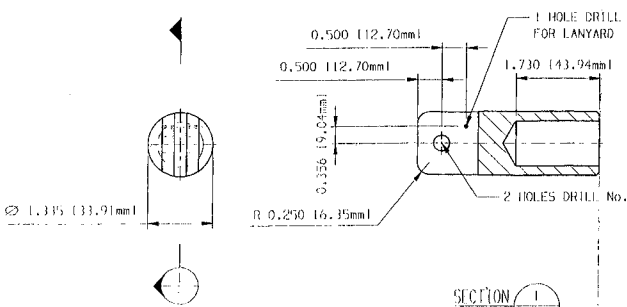
DETAIL OF PART No. 358-016-001 (24)



APPROVED pursuant to a direction given by Regulation 35 of the Civil Aviation Regulations on date: 15-4-98  
signature: *C.W. Whitney*  
name: C.W. WHITNEY  
being an Authorised Person for and on behalf of Helitech Pty Ltd  
Certificate of Approval 3300  
A.C.N. 010 600 987

DETAIL OF PART No. 358-025-001 (33)

SEE NOTE 3.



SECTION 1  
Scale 1:2

REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (MM)	Helitech PTY LTD		DRAWN	NORA KINNUNEN	Client HELITECH PTY. LTD.			
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE MET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015"-0.031" 0.4mm-0.8mm	SURFACE ROUGHNESS U.N.O INCLUDING REAMED HOLES FOR DRILLED HOLES BEND RADIUS CORNERS AND FILLETS	MATERIAL		BRISBANE HELIPORT LAWSON AVE. EAGLEFARM Incorporated in Queensland	PHONE: (07) 32684077 FAX: (07) 32687815 AS 1100	DATE	15/04/98	Title: KWIK FLOAT INSTALLATION PARTS DETAIL BELL 206 A & B SERIES			
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)	TOLERANCE: (except where otherwise stated) Over Up to Tolerance 0 0.000 0.003 0.4 2.0 0.005 2.0 6.0 0.010 6.0 & OVER 0.015	MARK PART # IN REGION MARKED WELDING ALL WELDING FULL PENETRATION A 3mm BEAD MUST REMAIN ON AT LEAST ONE SIDE U.N.O	TREATMENT: PREFER BIL-400-SPM PARACHUTE 4 S > 4 IS FOR SURFACE PREPARATION & PAINTING		(C) Helitech Pty Ltd (1998). This drawing and designs contained herein remain the property of HELITECH PTY. LTD. They may not be copied or reproduced without written permission from the above.	CHECKED BY C.W. WHITNEY	DATE PLOTTED	15/04/98				
		ANDURAN TOLERANCE (U.N.O) +/- 0.5"								IRN	326	CI	117, 118
										Drawing Number	BHA/DRA/358-02-03		Revision
												F	